

## FEED SUPPLEMENT FOR DAIRY ANIMALS AND METHOD

### Background of the Invention

Many factors can affect the level of feed intake by dairy animals. The feed may lose sugars during storage due to fermentation. Mold growth can occur due to the moisture content of 5 the feed and the increased heat due to the fermentation. These factors lead to decreased palatability of the feed for the dairy animal.

Sodium diacetate has been used for years to inhibit mold growth in stored grain and haylage as taught in U.S. Patent No. 4,514,425. It has also been used as an attractant for dairy animals to enhance the taste of their feed as taught in U.S. Patents 3,925,559, 4,178,369, and 10 4,338,336. Sodium diacetate is an equimolar compound of acetic acid and its sodium salt which acts as a buffer to prevent the decrease of the pH in the rumen, thereby restraining the destruction of essential rumen microbes which improves nutrient utilization. Soluble sugars have been utilized to help control rumen pH , as seen in U.S. Patents 6,033,609 and 6,126,986.

Ambient and internal stress conditions on dairy animals can occur. As ambient temperatures rise above 72 degrees Fahrenheit, lactating dairy animals have a significant increased metabolic stress, thereby requiring more nutrients. Increased temperature also leads to 15 fermentation and mold growth of storage feed thereby decreasing palatability and nutrient value. Internal stress and subsequent increasing nutrition needs for dairy animals also occurs with several physiologic changes. Dairy animals can have greatly reduced feed intake and milk 20 production from calving through the first 30 days of lactation. This is particularly true for first time heifers. This is explained by the developing rumen that cannot metabolize and absorb food efficiently for caloric needs. There is a need for a feed supplement that would significantly improve both feed consumption and milk production in dairy animals.

**Brief Summary of the Invention**

We have found that an unexpected increase in both feed intake and milk production results from administering to dairy animals a feed containing an additive that contains effective amounts of both sodium diacetate and a sugar such as dextrose.

5 Thus, in one embodiment, the invention relates to a method of improving the maintenance of weight and milk production of dairy animals by giving a feed supplement with a mixture of sodium diacetate and a sugar.

In another embodiment, the invention relates to a feed additive comprising sodium diacetate and a sugar that with mixed feed comprises a feed to increase the weight and milk 10 production of lactating dairy animals.

In a preferred embodiment, the feed supplement contains approximately equal amounts of sodium diacetate and a sugar, preferably dextrose. The percentage by weight each of sodium diacetate and the sugar in the mixed feed after addition of the feed supplement is about 0.09 % to about 0.35%. Fillers in the supplement may be brewer's yeast, bentonite, and/or sodium 15 bicarbonate. These fillers are present , if at all, in a combined concentration of not greater than 50% by weight of the feed supplement.

**Detailed Description of the Preferred Embodiment**

In the present invention, a composition containing a combination of ingredients are 20 combined with the total mixed ration fed to dairy ruminants for the improvement of feed intake and milk production. The composition is added to the total mixed ration fed to cattle to prevent heating of the mixed ration, inhibit mold growth, and improve the rumen environment to promote the growth of beneficial rumen microbes. The unexpected substantial effects of the

combination of ingredients in the invention are increases in feed intake and rumen function efficiencies.

Sodium diacetate and dextrose or other sugars are the major effective components of the composition. Sodium diacetate is non-toxic to humans and animals. This agent is not corrosive to equipment and may be safely handled using standard precautions. Dextrose is a simple sugar refined from cornstarch. Dextrose is produced by enzymatic conversion of cornstarch and then refined by ion-exchange demineralization. The composition may also include a mineral blend, yeast culture, and inert non-nutritional carriers and free-flowing agents. The mineral blend is a mixture of magnesium oxide and sodium bicarbonate. The yeast culture is a mixture of killed yeast, growth medium, and yeast metabolites. The mineral blend does have some alkalizing effect in the rumen, but the total inclusion rate in the feed as contributed from the invention is at a range of 3% to 8% of the recommended efficacious level. Yeast culture has been added to the feed for cattle to increase production with mixed results. The inclusion rate of yeast in the feed as contributed by the invention is at a range of 8% to 20% of the recommended efficacious level.

The inert carriers and free-flowing agents are bentonite, a silicate compound and sodium aluminosilicate, an anti-caking agent. In general, sodium diacetate and dextrose or other sugar comprise 50% to 80% of the additive composition. The other ingredients are of similar texture and bulk density to sodium diacetate and dextrose resulting a homogeneous stable composition of the invention. Sodium diacetate and dextrose appear to work in a synergistic manner, providing the rumen bacteria with a source of rapidly fermentable carbohydrate while maintaining a consistent rumen pH. Feed intake of dairy cattle is a function of rumen fill, rumen digestion rate, and rumen passage rate. Rumen bacterial concentrations, rumen nutrient availability and rumen pH influence rumen digestion rate. Ruminal microbes require an energy

source. Ruminal microbe energy sources include sugars, starches and plant fiber. Sugars digest very rapidly, starches digest more slowly, and fiber sources digest very slowly. Rumen bacteria require a balanced supply of energy and nutrients to grow at an optimum rate. The greater the concentration of rumen bacteria the faster the fiber portion of the diet can be digested. The rate  
5 at which fiber is digested in the rumen is often the limiting factor for feed consumption. The primary fiber source in dairy animal diets is farm-raised forages. Forages comprise the highest percentage of a dairy animal's diet and maximizing the amount of forage is beneficial to the animal's health and the dairy producer's economic success. The faster the fibrous material passes through the rumen, the faster the dairy animal can consume more of the total diet. However,  
10 rumen microbes are very sensitive to pH. The microbes that digest fiber do not grow and function well in an acidic environment. When energy sources are digested in the rumen they are fermented to volatile fatty acids. The digestion of sugars and starches result in the production of propionic acid, a strong acid that will rapidly lower rumen pH. The digestion of fiber results in the production of acetic acid, a weak acid that will not greatly lower rumen pH. The objective of  
15 the invention was to provide a means of supplying a rapidly fermentable carbohydrate source for the rumen bacteria while maintaining a rumen pH that would enhance and stimulate fiber digestion in the rumen.

Dextrose provides a soluble carbohydrate source that often is lacking in the diet of dairy cattle. A large portion of dairy cattle diets is composed of fermented forage called silage. Forage  
20 fermentation is necessary to allow for year round storage. However, the fermentation process depletes the natural sugars that are present in fresh forage. During silage fermentation, bacteria naturally occurring on the forage use the plant sugars to produce lactic acid. Lactic acid lowers the pH of the forage to where it is stable enough for long term storage. Hay crops, such as alfalfa

are naturally low in plant sugars. When such hay crops are used to make silage, almost all of the plant sugar is depleted during fermentation. The dextrose provided by the invention replaces a portion of the sugars that are lost during silage fermentation. The dextrose provides a rapidly digestible energy source for the rumen microbes. This energy allows for earlier bacterial growth compared to when the dextrose is not present. This early bacterial growth results in higher total bacteria concentrations that can better utilize the starch portion of the diet, as it becomes available. This increased bacterial growth and nutrient utilization results in increased fiber digestion. The increased fiber digestion results in a faster rate of passage through the rumen allowing for increased feed intake by the dairy cow.

The sodium diacetate in the invention is believed to work in conjunction with the dextrose by limiting the drop in rumen pH associated with the fermentation of rapidly digestible carbohydrate sources such as sugars. If a large amount of carbohydrate is fed without a buffer the rumen pH will drop, continuing to decline as more carbohydrates are digested. As rumen pH declines, rumen bacteria are destroyed and forage digestion slows or even stops. This causes the animal to eat less due to the increased time needed to empty the rumen. Sodium diacetate is a natural buffer that will aid in maintaining a more consistent rumen pH. Sodium diacetate does not have alkalizing characteristics such as other buffers, but it works to prevent rapid changes in rumen pH, maintaining a constant pH allowing for continued starch and fiber digestion.

The feed supplement is supplied in bags as a dry powder that is mixed with a variety of feed chosen by the user. The constituents in the bag have been mixed thoroughly and are not separated when applied to the mixed feed. The ratio of a sugar to the supplement is approximately 0.2 to 0.4. The ratio of the sodium diacetate to the supplement is approximately 0.2 to 0.7. Six pounds of the supplement is applied to approximately 2000 pounds of mixed feed

to give the feed that improves weight and milk production in dairy animals. The invention will be further illustrated but not limited by the following examples.

### Example 1

In order to evaluate the combination of sodium diacetate and dextrose in a feed

5 supplement, a trial was conducted on a farm with 460 lactating dairy cows. This farm was experiencing low feed intake due to the poor quality of the haylage available. The design of the study was a switch back design. Feed intake, whole farm milk production and individual group milk production were monitored for 2 weeks prior to the addition of the sodium diacetate and dextrose mixture, for 3 weeks during the addition of the sodium diacetate and dextrose mixture, and for 2 weeks after the sodium diacetate and dextrose mixture was removed from the diet. The animals were grouped according to age, stage of lactation, and milk production level. The animal grouping was as follows:

<u>Group</u>	<u>Description</u>
High Cows	Mature cows greater than 30 days in milk.
Heifer	First calf heifers greater than 30 days in milk.
Mixed	Cows and heifers less than 30 days in milk and cows and heifers within two weeks of the end of the current lactation.
Low Cows	Cows that were greater than 200 days in milk.

Individual cow and group milk production was recorded daily by the farm using a computerized record system. Whole farm milk production was determined by recording the amount of total milk shipped from the farm as reported by the milk processing plant. Feed consumption was determined by recording amounts fed per group and adjusting for the amount not consumed from the prior day. During the trial the animals were fed a diet consisting of 5 pounds hay, 25 pounds

haylage, 32 pounds corn silage, 16 pounds ground corn, and 8 pounds of a protein supplement per day. The sodium diacetate and dextrose mixture was fed at 6 pounds per ton of complete diet during the 3-week supplementation phase of the trial.

With the addition of the sodium diacetate and dextrose mixture, the cows consumed 1.86  
5 pounds per day more feed on a dry matter basis and produced 3.9 pounds per day more milk  
compared to when the invention was not fed. Tables I and II show feed intake and milk  
production response.

Table I. Feed Intake Response – Pound Dry Matter Consumed Per Day Per Cow

Group	Number	Control Period		Test Period		Change
		Lbs.	S.D.-	Lbs.	S.D.-	
High Cows	120	53.42	1.69	54.63	0.62	+1.21
Heifers	123	42.68	1.27	43.76	0.45	+1.08
Mixed	93	35.08	1.67	38.38	2.30	+3.30
Low Cows	120	49.61	1.94	51.45	1.67	+1.84
Average		45.19		47.05		+1.86

Table II. Milk Production Response – Average Pounds Per Day Per Cow

Number	Control Period		Test Period		Change	
	Lbs.	S.D.	Lbs.	S.D.		
High Cows	120	100.5	1.69	101.9	0.79	+1.4
Heifers	123	74.6	1.27	76.8	0.91	+2.3
Mixed	93	49.7	2.04	51.9	0.82	+2.2
Low Cows	120	70.1	0.86	72.2	0.85	+2.1
Early Heifers	38	49.6	1.12	57.6	1.30	+8.0
Early Cows	30	67.6	0.80	72.8	1.20	+5.2
Whole Farm		77.6		81.5		+3.9

Control period is the two weeks prior to and two weeks after the invention was applied.

30 Test period is the three weeks while the invention was applied.

The combination of sodium diacetate and dextrose in the invention did result in a more consistent rumen environment as indicated by the lower standard deviation in feed intake when the invention was fed compared to when the invention was not fed. The more consistent and increased fed intake resulted in higher milk production. Less day to day variation in feed intake  
5 and milk production suggest that rumen function was more optimum while the invention was being fed.

The groups that showed the largest improvement in feed intake were early lactation heifers and cows as seen with an increase of 3.3 pound dry matter. The milk production response for early lactation heifers and cows were 8.0 and 5.2 pounds per day, respectively.  
10 These animals are under the most stress and have the lowest initial feed intakes. These animals also have higher nutritional requirements, but do not have high feed intakes compared to animals in later lactation. Any improvement in feed intake greatly reduces the metabolic stress of these animals. These animals have not yet reached maximum dry matter intake due to the fact that their rumens have not fully adapted to a lactating cow diet. The sodium diacetate and dextrose mixture enhances feed intake and provides nutrients that promote rumen bacteria adaptation,  
15 greatly improving the efficiency of this group of animals. All groups showed increased feed intake and milk production. As mentioned earlier, the feed intakes and milk production levels were much more consistent, suggesting that rumen function and efficiency was increased in all animals.

20 **Example 2**

A separate trial was conducted on a commercial dairy to determine the effectiveness of the sodium diacetate and dextrose mixture in increasing production in dairy cattle during the period immediately after calving and during the first 30 days of lactation. The farm milked 800

cows. Animals were grouped according to age and stage of lactation. There were 9 feeding groups with the following description:

	Group	Description	Days in Milk
5	Post calving	Cows and heifers immediate after calving.	1-12
	Early cows	Mature cows in early lactation	12-30
	Early heifers	Heifers in early lactation	12-30
	Cows-3 groups	Mature cows in mid to late lactation	30-400
	Heifers-3 groups	Heifers in mid to late lactation	30-400

The invention was fed in the post calving, early cows and early heifers groups. Milk production was monitored for 7 days prior to feeding the invention and during the 21-day supplementation period. Milk production of all control groups was monitored to serve as on-farm controls. Comparisons were made before and after supplementation within group. The change in production was compared between supplemented groups and control groups. Results are presented in Table III.

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15 Table III. Milk Production Response – Average Pounds Per Day Per Group

Sodium Diacetate and Dextrose Added

	Number	Control Period		Test Period		Change	
		Lbs.	S.D.	Lbs.	S.D.		
20	Post calving	30	41.3	1.43	47.5	0.97	+6.2
	Early cows	95	74.6	1.27	76.8	0.95	+2.3
	Early heifers	104	49.7	1.77	51.9	0.88	+2.1

Sodium Diacetate and Dextrose – Not Added

	Number	<u>Control Period</u>		<u>Test Period</u>		Change	
		Lbs.	S.D.	Lbs.	S.D.		
25	Cow group 1	120	76.6	0.86	76.6	0.85	nil
	Cow group 2	110	75.8	1.04	73.9	0.97	-1.9
	Cow group 3	98	75.7	1.15	75.2	1.10	-0.5

Heifer group 1 100	61.2	0.80	61.9	1.20	+0.8
Heifer group 2 118	67.3	1.40	66.0	0.94	-1.3
Heifer group 3 106	68.3	0.96	68.1	1.08	-0.2

5 Control period is the one-week prior to the invention being applied.

Test period is the three weeks while the invention was applied to the post calving, early cows and early heifers groups.

This trial clearly shows that the addition of the sodium diacetate and dextrose mixture increased milk production of animals in early lactation compared to before the invention was added. There was a substantial increase in production of the post calving group. This supports the claim that the invention improves performance of dairy cattle during the immediate post-partum period. Comparing supplemented groups to control groups during the same time period shows that adding the sodium diacetate and dextrose mixture increased milk production in the supplemented groups while production declined in 5 of the 6 control groups. Production was more consistent in supplemented animals as indicated by the lower standard deviation, suggesting that the addition of the sodium diacetate and dextrose mixture improved rumen function of the early lactation animals. The fact that the post calving group had the largest increase in milk production of 6.2 pounds indicates improved rumen adaptation of dairy cattle in the immediate post-calving period.

20 While a preferred embodiment of the present invention has been described, it should be understood that various changes, adaptations and modifications may be made therein without departing from the spirit of the invention and the scope of the appended claims.